Outline Simplified Models for Interphase Mass Transfer

🖗 Interphase mass transfer

- Mass balances at interfaces (phase boundaries, etc)
- <u>Mass transfer coefficients</u>

Film Theory

• gives us insight into defining mass transfer coefficients for a very specific case...

The "Bootstrap Problem"

• given diffusive fluxes, can we find the total fluxes?

Solution procedure - Film Theory



Interphase Mass Transfer

ChEn 6603



See T&K §1.3

Interface Balance Equations

Generic transport equation (mass-averaged velocity):

$$\frac{\partial \rho_t \Psi}{\partial t} + \nabla \cdot (\rho_t \Psi \mathbf{v}) + \nabla \cdot \mathbf{\Phi} = \zeta$$

Assumes that Ψ is a continuous function.

<u>Concept</u>: solve the governing equations in each phase, and connect them with an appropriate balance at the interface (boundary condition).

Balance at the interface surface

$$\int_{S} \underbrace{\left(\Phi^{q} + \rho_{t}^{q} \Psi^{q} (\mathbf{v}^{q} - \mathbf{u}^{I}) \right) \cdot \xi}_{\text{Flux of } \Psi \text{ from } q \text{ side}} dS - \int_{S} \underbrace{\left(\Phi^{p} + \rho_{t}^{p} \Psi^{p} (\mathbf{v}^{p} - \mathbf{u}^{I}) \right) \cdot \xi}_{\text{Flux of } \Psi \text{ from } p \text{ side}} dS = \int_{S} \underbrace{\zeta^{I}}_{\text{Interfacial generation of } \Psi} dS$$

$$\mathbf{u}^{I} \text{ Interface velocity}$$

$$\mathbf{v} \text{ Mass-avg. velocity}$$

$$\Psi \text{ Quantity we are conserving}}_{\Phi} \text{ Non-convective (diffusive) flux}$$

$$\frac{\varphi^{q}}{\varphi^{q}} \underbrace{\varphi^{q}}_{\varphi^{q}} \underbrace{\varphi^{$$

Interfacial Balance Equations

$$\int_{\mathsf{S}} \underbrace{\left(\Phi^{q} + \rho_{t}^{q} \Psi^{q} (\mathbf{v}^{q} - \mathbf{u}^{I}) \right) \cdot \xi}_{\text{Flux of } \Psi \text{ from } q \text{ side}} \mathrm{d}\mathsf{S} - \int_{\mathsf{S}} \underbrace{\left(\Phi^{p} - \rho_{t}^{p} \Psi^{p} (\mathbf{v}^{p} - \mathbf{u}^{I}) \right) \cdot \xi}_{\text{Flux of } \Psi \text{ from } p \text{ side}} \mathrm{d}\mathsf{S} = \int_{\mathsf{S}} \underbrace{\zeta^{I}}_{\text{Interfacial generation of } \Psi} \mathrm{d}\mathsf{S}$$

	Continuity	Momentum	Energy	Species
Ψ	1	V	$e_0 = u + \frac{1}{2}\mathbf{v} \cdot \mathbf{v}$	ω_i
Φ	0	$p\mathbf{I} + \tau$	$\mathbf{q} + (p\mathbf{I} + \tau) \cdot \mathbf{v}$	\mathbf{j}_i
ζ	0	$\sum_{i=1}^n ho_i \mathbf{f}_i$	$\sum_{i=1}^n ho_i \mathbf{f}_i \cdot \mathbf{u}_i$	σ_i
ζ^{I}	0	0	0	σ^I_i

$$\begin{array}{l} \frac{\partial \rho}{\partial t} = -\nabla \cdot \rho \mathbf{v} \\ \frac{\partial \rho \mathbf{v}}{\partial t} = -\nabla \cdot (\rho \mathbf{v} \mathbf{v}) - \nabla \cdot \boldsymbol{\tau} - \nabla p + \sum_{i=1}^{n} \omega_i \rho \mathbf{f}_i \\ \frac{\partial \rho \omega_i}{\partial t} = -\nabla \cdot (\rho \omega_i \mathbf{v}) - \nabla \cdot \mathbf{j}_i + s_i \\ \frac{\partial \rho e_0}{\partial t} = -\nabla \cdot (\rho e_0 \mathbf{v}) - \nabla \cdot \mathbf{q} - \nabla \cdot (\boldsymbol{\tau} \cdot \mathbf{v}) - \nabla \cdot (p \mathbf{v}) + \sum_{i=1}^{n_s} \mathbf{f}_i \cdot (\rho_i \mathbf{v} + \mathbf{j}_i) \end{array}$$

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Mass Transfer Coefficients

Solution Options:

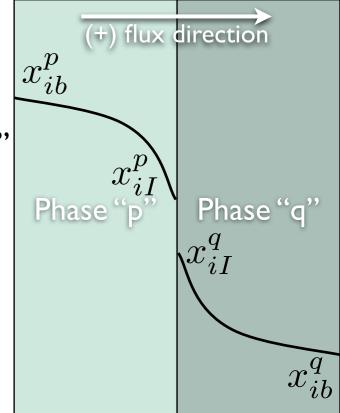
- Resolve the spatial gradients, solve equations as we have thus far, with appropriate interface BCs (flux matching at interface)
- Model the diffusion process at a "larger" scale between interface and "bulk"

Discrete approximation to Fick's Law for diffusion normal to the interface:

$$(J^p) \approx -c_t^p [D^p] \frac{(x_I^p) - (x_b^p)}{L}$$

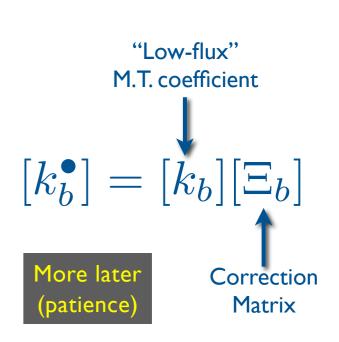
Note that if L is "big" then we may miss important features.

$$\begin{aligned} (J^p) &\approx c_t^p [D^p] \frac{(x_b^p) - (x_I^p)}{L} & \Delta x_i^p &\equiv x_{ib}^p - x_{iI}^p \\ \hline (J) &\approx c_t [k_b^\bullet] (\Delta x) & \Delta x_i^q &\equiv x_{iI}^q - x_{ib}^q \end{aligned}$$



Mass transfer coefficient

- Incorporates "boundary layer" thickness and D_{ij} .
- If L is "large," then we are really burying a lot of physics in D/L.
- Is a function of J itself!
- Must be corrected to account for the fact that we are burying more physics in this description.
- Often used for turbulent boundary layers also (more later)



Comparison w/ Fick's Law

Fick's Law $(\mathbf{J}) = -c_t [D](\nabla x)$

- Fick's law can be derived from irreversible thermodynamics.
- [D] are unique (for a given composition and ordering)
- Can describe multicomponent effects (osmotic diffusion, reverse diffusion, diffusion barrier) Ternary Diffusion

M.T. Coeff Approach $(J) = c_t [k_b^{\bullet}](\Delta x)$

- € mpirical equation.
- $[k_b^{\bullet}]$ defined by (J) and (Δx) . This means that there are n-1 equations defining a matrix with $(n-1) \times (n-1)$ elements. This implies that the $[k_b^{\bullet}]$ are not unique.
- Can describe multicomponent effects , Diffusion , Diffusion , Diffusion , Diffusion , Can describe multicomponent effects (osmotic diffusion, reverse diffusion, diffusion barrier)



osmotic

diffusion

 $-\nabla x_1$

 \mathbf{J}_1

reverse diffusion

"normal" diffusion

diffusion

barrier

See T&K §7.1.1

Binary Mass Transfer Coefficients

$$k_{b} = \frac{J_{1b}}{c_{t}\Delta x_{1}} \text{ "Low-flux limit," } \underset{k_{b}}{\overset{k_{b}}{=}} \lim_{N_{1}\to 0} \frac{N_{1b} - x_{1b}N_{t}}{(x_{1b} - x_{1I})} \qquad k_{b}^{\bullet} = k_{b}\Xi_{b}$$
This defines the low-flux MTC
$$k_{b} [=] \text{ m/s } \text{ Is it a velocity?}$$

$$k_{b} = \frac{J_{1b}}{c_{t}\Delta x_{1}}, \qquad J_{1b} = c_{t}x_{1b}(u_{1} - u)$$

$$k_{b} = \frac{J_{1b}}{c_{t}\Delta x_{1}}, \qquad J_{1b} = c_{t}x_{1b}(u_{1} - u)$$
For a binary system, $k_{b} > 0$, and is maximized when $\Delta x_{t} = 1$
(which also implies $x_{tb} = 1$)
$$(u_{1} - u) = \frac{k_{b}\Delta x_{1}}{x_{1b}} \qquad k_{b} - \text{maximum velocity}$$
(relative to mixture velocity) at which a component can be transfered in a binary system.

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Summary & a Path Forward

 $(J) = c_t[k_b^{\bullet}](\Delta x) \qquad [k_b^{\bullet}] = [k_b][\Xi_b]$

- MTC Approach is useful when we don't want to resolve the diffusion path
 - Interfaces, boundary layers, turbulence, etc.
- Formulation is a true multicomponent formulation
 - Can describe osmotic diffusion, reverse diffusion, diffusion barrier.
- Still need to determine how to get [k_b] and [Ξ_b]
 - $[k_b]$ cannot be uniquely determined by (J) and (Δx) .
 - $[k_b]$ must be corrected ... how do we get $[\Xi_b]$?
 - We will return to this later:
 - Film theory (turbulent boundary layer theory)
 - Correlations (heat-transfer analogies)
- Solution \mathbb{C} Can we get the total fluxes from (J)?
 - We will consider this issue soon. But first ... Film Theory!

See T&K Chapter 8

Film Theory

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Perspective

$$(J) = c_t [k_b^{\bullet}](\Delta x) \qquad [k_b^{\bullet}] = [k_b][\Xi_b]$$

 \Im We want to approximate J_i using Δx_i rather than resolving ∇x_i .

- Need a way to get $[\Xi_b]$ and $[k_b]$.
- Film Theory is one way to get $[\Xi_b]$ and $[k_b]$. It uses an *analytic solution* to the Maxwell-Stefan equations to deduce what $[\Xi_b]$ and $[k_b]$ should be.
- Foget N_i :
 - Could solve governing equations (momentum) & fully resolve everything...
 This defeats the purpose of using the MTC approach!
 - Use the "bootstrap" approach (inject specific knowledge of the problem to get N_i from J_i). More soon!



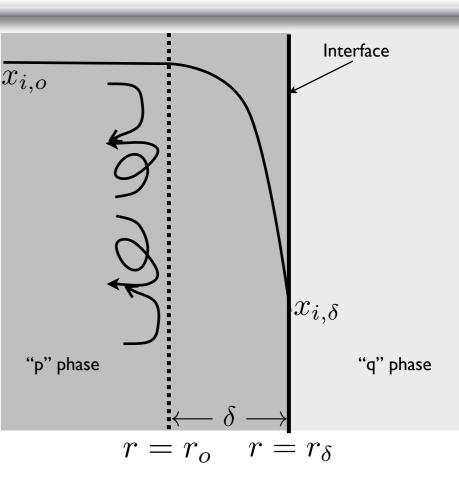
Formulation - Film Theory

Concepts:

- Mass transfer occurs in a thin "film" or boundary layer. Outside of this, the composition is uniform due to well-mixedness (e.g. turbulence).
- Gradients in the boundary-tangential direction are negligible compared to boundary-normal gradients.

Formulation:

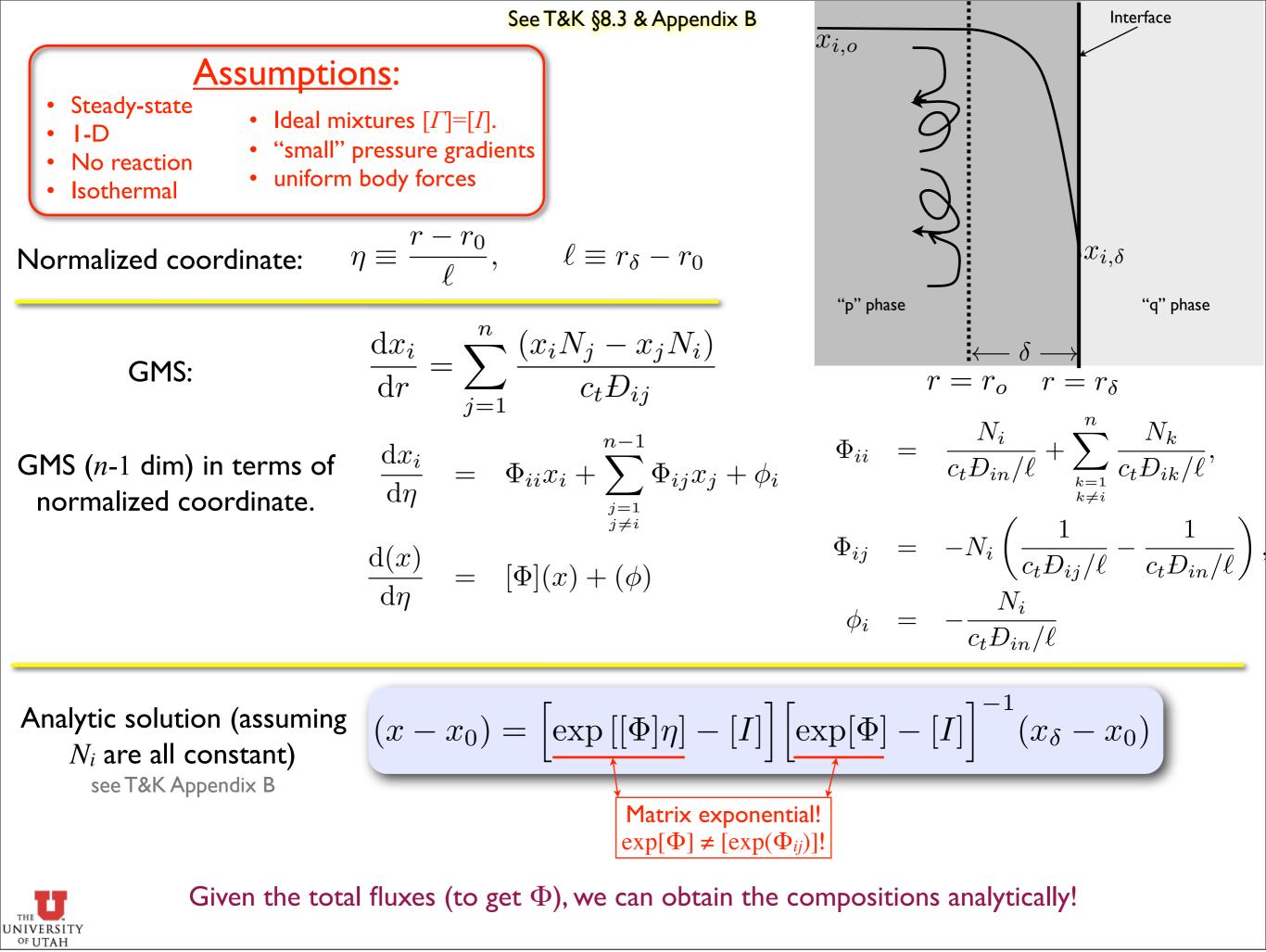
- One-dimensional continuity and species at steady-state w/o reaction:
- Constitutive relations (i.e. expressions for J_i) given by either GMS or Fick's Law.
- Boundary conditions: known compositions



$$\nabla \cdot N_t = 0, \qquad \nabla \cdot N_i = 0$$
$$\Downarrow$$
$$N_t = const., \qquad N_i = const.$$

$$x_i = x_{i0}$$
 $r = r_0$
 $x_i = x_{i\delta}$ $r = r_{\delta}.$





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$$(x - x_0) = \left[\exp\left[[\Phi]\eta\right] - [I]\right] \left[\exp[\Phi] - [I]\right]^{-1} (x_{\delta} - x_0)$$

From the solution, we can calculate the diffusive fluxes and use them to help us determine what the MTCs are for this problem.

Fick's Law:
$$(J) = -c_t [D] \frac{\mathrm{d}(x)}{\mathrm{d}r}$$

 $(J) = -\frac{c_t}{\ell} [D] \frac{\mathrm{d}(x)}{\mathrm{d}\eta} = c_t [k_b^{\bullet}] (\Delta x)$

MTC Formulation: $(J) = c_t [k_b^{\bullet}](\Delta x)$ $[k_b^{\bullet}] = [k_b][\Xi_b]$

$$\frac{\mathrm{d}(x)}{\mathrm{d}\eta} = [\Phi] \left[\exp[[\Phi]\eta] \left[\exp[\Phi] - [I] \right]^{-1} (x_{\delta} - x_0) \right]$$



$$\frac{\mathrm{d}(x)}{\mathrm{d}\eta} = [\Phi] [\exp[[\Phi]\eta] [\exp[\Phi] - [I]]^{-1} (x_{\delta} - x_{0})$$

$$\underbrace{\mathsf{At } \eta = 0}_{(J_{0})} = \underbrace{\mathsf{At } \eta = 1}_{\ell} [D_{0}] [\Phi] [\exp[\Phi] - [I]]^{-1} (x_{0} - x_{\delta})$$

$$[k_{0}^{\bullet}] = \frac{1}{\ell} [D_{0}] [\Phi] [\exp[\Phi] - [I]]^{-1}$$

$$\mathsf{Low-flux} \quad k_{b} = \lim_{N_{1} \to 0} \frac{N_{1b} - x_{1b}N_{t}}{(x_{1b} - x_{1l})} = \frac{J_{1b}}{c_{t}\Delta x_{1}}$$

$$[k_{0}] = \frac{1}{\ell} [D_{0}] \qquad [k_{\delta}] = \frac{1}{\ell} [D_{\delta}]$$

$$[k_{\delta}] = [\Phi] [\exp[\Phi] - [I]]^{-1}$$

$$[\Xi_{\delta}] = [\Phi] \exp[\Phi] - [I]]^{-1} = [\Xi_{0}] \exp[\Phi]$$



Re-Cap

 $\overset{\mbox{\tiny \ensuremath{\$}}}{\longrightarrow}$ We can now easily solve for (x) given (N).

- Assumes (N) is constant.
- $\overset{\scriptstyle }{\searrow}$ We can also easily solve for (J) directly given (N).
- We must specify:
 - $[\Phi]$, which is a function of (x), (N), D_{ij} and ℓ .
 - [k], the low-flux MTC matrix.
 - $[\Xi]$ the correction factor matrix.
- Coming soon: solution procedure



Calculating [k]

$$[k] = \frac{1}{\ell} [D]$$

$$R_{ii} = \frac{x_i}{\kappa_{in}} + \sum_{\substack{k=1\\k\neq i}}^n \frac{x_k}{\kappa_{ik}}, \quad \leftarrow \text{ compare } \rightarrow \qquad B_{ii} = \frac{x_i}{D_{in}} + \sum_{j\neq i}^n \frac{x_j}{D_{ij}},$$

$$R_{ij} = -x_i \left(\frac{1}{\kappa_{ij}} - \frac{1}{\kappa_{in}}\right), \quad \qquad B_{ij} = -x_i \left(\frac{1}{D_{ij}} - \frac{1}{D_{in}}\right)$$

$$\kappa_{ij} \equiv \frac{D_{ij}}{\ell} \quad \text{Binary low-flux limit MTC}$$

$$[k] = [R]^{-1} \qquad \qquad [k] = \frac{1}{\ell} [B]^{-1}$$

Notes

- We have a routine to calculate [B] given (x) and [D].
 We can re-use this to get [R] by passing in (x) and [κ].
- Alternatively, just calculate $[B]^{-1}$ and then scale by ℓ .



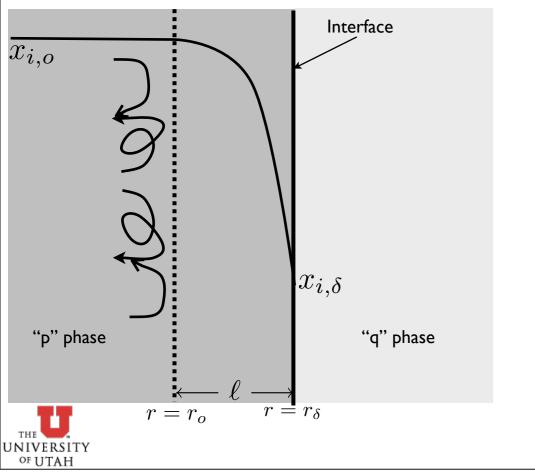
Calculating [E]

Recall what we found for $[\Xi]$ from film theory:

At
$$r = r_0 (\eta = 0)$$
 $[\Xi_0] = [\Phi] [\exp[\Phi] - [I]]^{-1}$

At $r = r_{\delta} (\eta = 1)$ $[\Xi_{\delta}] = [\Phi] \exp[\Phi] [\exp[\Phi] - [I]]^{-1} = [\Xi_0] \exp[\Phi]$

recall: $exp[\Phi]$ is a matrix exponential; $exp[\Phi] \neq [exp(\Phi_{ij})]!$



$$\begin{split} &[\Xi] = \sum_{i=1}^{n} \hat{\Xi}_{i} \left\{ \frac{\prod_{\substack{j=1\\j\neq i}}^{m} \left[[\Phi] - \hat{\Phi}_{j}[I] \right]}{\prod_{\substack{j=1\\j\neq i}}^{m} \left[\hat{\Phi}_{i} - \hat{\Phi}_{j}[I] \right]} \right\} \\ &\hat{\Xi}_{i0} = \frac{\hat{\Phi}_{i}}{\exp \hat{\Phi}_{i} - 1} \quad \hat{\Xi}_{i\delta} = \frac{\hat{\Phi}_{i} \exp \hat{\Phi}_{i}}{\exp \hat{\Phi}_{i} - 1} \\ &m \text{ - number of eigenvalues of } \Phi \end{split}$$

OR, see "**expm**" function in MATLAB.

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Shortcuts...

Re-use the B_matrix.m code by passing different arguments!

$$B_{ii} = \frac{x_i}{D_{in}} + \sum_{j \neq i}^n \frac{x_j}{D_{ij}},$$

$$B_{ij} = -x_i \left(\frac{1}{D_{ij}} - \frac{1}{D_{in}}\right)$$

$$B_{ii} = \frac{\alpha_i}{\beta_{in}} + \sum_{j \neq i}^n \frac{\alpha_j}{\beta_{ij}},$$

$$B_{ij} = -\alpha_i \left(\frac{1}{\beta_{ij}} - \frac{1}{\beta_{in}}\right)$$

$$\alpha_i = x_i$$

$$\beta_{ij} = D_{ij}$$

$$\Phi_{ii} = \frac{N_i}{c_t D_{in}/\ell} + \sum_{\substack{k=1\\k \neq i}}^n \frac{N_k}{c_t D_{ik}/\ell},$$

$$\alpha_i = N_i$$

$$\beta_{ij} = -N_i \left(\frac{1}{c_t D_{ij}/\ell} - \frac{1}{c_t D_{in}/\ell}\right)$$

$$R_{ii} = \frac{x_i}{\kappa_{in}} + \sum_{\substack{k=1\\k \neq i}}^n \frac{x_k}{\kappa_{ik}},$$

$$R_{ij} = -x_i \left(\frac{1}{\kappa_{ij}} - \frac{1}{\kappa_{in}}\right),$$

$$[k] = [R]^{-1}$$

$$\alpha_i = x_i$$

$$\beta_{ij} = \frac{1}{\ell} D_{ij}$$

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THE

The "Bootstrap" Problem

Getting N_i from J_i and Physical Insight



The "Bootstrap" Problem

If we know the diffusive fluxes, can we obtain the total fluxes?

 $J_i \stackrel{ ext{Problem}}{\longrightarrow} N_i$ Can be solved for some special cases.

General problem formulation:

$$\sum_{i=1}^{n} \nu_i N_i = 0$$

$$v_i \text{ are determinacy coefficients} (values depend on the specific case/assumptions)}$$

Species Molar Flux:
$$N_i = J_i + x_i N_t$$

 $\nu_i N_i = \nu_i J_i + \nu_i x_i N_t$
 $\sum_{i=1}^n \nu_i N_i = \sum_{i=1}^n \nu_i J_i + N_t \sum_{i=1}^n \nu_i x_i = 0$
Solve for N_t : $N_t = -\left(\sum_{i=1}^n \nu_i J_i\right) \left(\sum_{i=1}^n \nu_i x_i\right)^{-1}$
remove the n^{th} $N_t = -\sum_{k=1}^{n-1} \frac{\nu_k - \nu_n}{\sum_{j=1}^n \nu_j x_j} J_k$
 $M_i = J_i + x_i N_t$
 $N_i = J_i - x_i \sum_{k=1}^{n-1} \Lambda_k J_k$
 $N_i = \sum_{k=1}^{n-1} \beta_{ik} J_k$
 $\beta_{ik} \equiv \delta_{ik} - x_i \Lambda_k$
If we can get β_{ik} (or Λ_k), we can solve the problem!

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See T&K §7.2

Solving the Bootstrap Problem

$$\sum_{i=1}^{n} \nu_i N_i = 0 \qquad N_i = \sum_{\substack{k=1 \\ \text{Bootstrap matrix}}}^{n-1} \beta_{ik} = \delta_{ik} - x_i \Lambda_k \qquad \Lambda_k = (\nu_k - \nu_n) \left(\sum_{j=1}^{n} \nu_j x_j\right)^{-1}$$
Equimolar counterdiffusion: $N_t = 0$
• Isobaric, closed systems... $N_i = J_i \implies \nu_i = \nu_n, \quad i = 1, 2, ..., n$
 $\beta_{ik} = \delta_{ik}$

Stefan Diffusion: $N_n = 0$

One component has a zero flux, $N_n=0$.

- Condensation/evaporation
- Absorption (similar to condensation)

$$\nu_i = 0, \quad \nu_n \neq 0, \quad (N_n = 0)$$
$$\beta_{ik} = \delta_{ik} + \frac{x_i}{x_n}$$

Flux ratios specified: $N_i = z_i N_t$

- Condensation of mixtures (T&K Ch. 15)
- Chemical reaction where the chemistry is fast relative to the diffusion (diffusion-controlled).

$$N_{i} = x_{i}N_{t} + J_{i}$$

$$N_{i} = x_{i}\frac{N_{i}}{z_{i}} + J_{i}$$

$$\sum_{i=1}^{n} N_{i}\left(1 - \frac{x_{i}}{z_{i}}\right) = \sum_{i=1}^{n} J_{i} = 0$$

$$\sum_{i=1}^{n} \nu_{i}N_{i} = 0 \implies \nu_{i} = 1 - \frac{x_{i}}{z_{i}}$$

$$\beta_{ik} = \frac{\delta_{ik}}{1 - x_i/z_i}$$



Using the Boostrap Matrix

$$N_i = \sum_{k=1}^{n-1} \beta_{ik} J_k$$

Write this in matrix form: $N_t = -(\Lambda)^T (J)$ $(N) = [\beta](J)$

Use with MTCs:

In the "bulk:"

At the interface:

$$(J_b) = c_{t,b}[k_b^{\bullet}](\Delta x_b) \qquad (J_I) = c_{t,I}[k_I^{\bullet}](\Delta x_I) (N_b) = [\beta_b](J_b) = c_{t,b}[\beta_b][k_b^{\bullet}](\Delta x_b) \qquad (N_I) = [\beta_I](J_I) = c_{t,I}[\beta_I][k_I^{\bullet}](\Delta x_I)$$

 $(N_I) = (N_b)$ (no reaction in boundary layer)

Binary System

$$N_{1} = c_{t}\beta_{I}k_{I}^{\bullet}\Delta x_{1} = c_{t}\beta_{b}k_{b}^{\bullet}\Delta x_{1}$$

$$\Downarrow$$

$$\beta_{I}k_{I}^{\bullet} = \beta_{b}k_{b}^{\bullet} = \frac{N_{1}}{c_{t}\Delta x_{1}}$$

Multicomponent System $[\beta_I][k_I^{\bullet}](\Delta x) = [\beta_b][k_b^{\bullet}](\Delta x)$

Since [A](x)=[B](x) doesn't imply that [A]=[B], we cannot conclude anything about the relationship between $[\beta_b][k_b^{\bullet}]$ and $[\beta_I][k_I^{\bullet}]$.

Re-Cap

- Bootstrap problem: exists because we don't want to solve all of the governing equations, but we want to get the total fluxes anyway.
- Interphase mass transfer: simplified approach to avoid fully resolving interfaces.
 - Non-uniqueness of MTCs



See T&K §8.3.3

Film Theory: A "Simple" Solution Procedure

Given (x_0) , (x_δ) , c_t , κ_{ij} ,

- **I**. Compute $[k]=[D]/\ell$.
- 2. Compute $[\beta]$ from the appropriate expressions given the specific problem.
- **3.** Estimate $(N)=c_t[\beta][k](\Delta x)$. (This does not employ the correction matrix since we don't yet have $[\Xi]$).
- **4.** Calculate $[\Phi]$
- **5.** Calculate $[\Xi]$
- **6.** Calculate $(J)=c_t[k][\Xi](\Delta x)$.
- 7. Calculate $(N)=[\beta](J)$.
- 8. Check for convergence on (N). If not converged, return to step 4.

$$\Phi_{ii} = \frac{N_i}{c_t D_{in}/\ell} + \sum_{\substack{k=1\\k\neq i}}^n \frac{N_k}{c_t D_{ik}/\ell},$$

$$\Phi_{ij} = -N_i \left(\frac{1}{c_t D_{ij}/\ell} - \frac{1}{c_t D_{in}/\ell}\right)$$

Uses successive substitution to converge (N). This could lead to poor convergence (or no convergence) depending on the guess for (N).

Note: we could use "better" ways to iterate (N) to improve convergence. See Algorithms 8.2 & 8.3 in T&K (pp. 180,182)



Nonideal Systems

Recall we assumed $[\Gamma]=[I]$. What if that is not valid???

Approach:

- Repeat original analysis, retaining $[\Gamma]$.
- Write $[D] = [\Gamma][B]^{-1}$.
- We can re-use the original results directly, using $[D]=[\Gamma][B]^{-1}...$ (typically also approximate $[\Gamma]$ as constant)
- See also T&K §8.7.2, §8.8.4



Estimation of MTCs [k]

Motivation:

- Prior approaches have required knowledge of ℓ . What if we don't know this? (often the case)
- Idea: use correlations (dimensionless groups)

Sherwood number: [S

$$\mathrm{Sh}] = d[k][D]^{-1}$$

often correlated as function of Re, [Sc].

Stanton number:

$$[St] = [k]/u$$

often correlated as function of [Sc].

 $[Sc] = \nu[D]^{-1}$

These typically correlate the low-flux MTCs. Sill need to apply $[\Xi]$.



Correlations abound! Be sure that the one you use is appropriate!