

Dissolution of Photoresist Layer

$$L_1 := 0.1 \cdot \text{mm} \quad \text{Film Thickness} \quad \rho_B := 0.8 \cdot \frac{\text{gm}}{\text{cm}^3} \quad \mu := 0.01 \cdot \text{poise}$$

$$L_2 := 30 \cdot \text{cm} \quad \text{Wafer Diameter}$$

$$V_{\infty} := 10 \cdot \frac{\text{cm}}{\text{min}} \quad D_{AB} := 2 \cdot 10^{-6} \cdot \frac{\text{cm}^2}{\text{sec}} \quad Sc := \left(\frac{\mu}{\rho_B} \right) \frac{1}{D_{AB}}$$

$$Mw_B := 100 \cdot \frac{\text{gm}}{\text{mole}}$$

$$Re(x) := \frac{V_{\infty} \cdot x}{\left(\frac{\mu}{\rho_B} \right)}$$

solubility

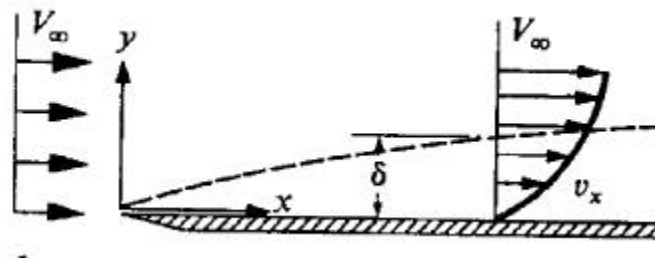
$$C_{Beq} := 10 \cdot \frac{\text{mole}}{\text{liter}} \cdot Mw_B$$

$$Sh_L(x) := 0.664 \cdot Sc^{0.343} \cdot Re(x)^{\frac{1}{2}}$$

Overall Mass Transfer Coefficient over a leading edge.

$$K_{gL}(x) := Sh_L(x) \cdot \frac{D_{AB}}{x}$$

$$\tau(x) := \frac{\rho_B \cdot L_1}{3 \cdot K_{gL}(x) \cdot C_{Beq}}$$



$$\tau(L_2) = 150.271 \text{ s} \quad \text{Total Time to dissolve at average mass transfer rate}$$

$$\frac{t}{\tau} := X_B \quad X_B(y) := 1 - \frac{y}{L_1}$$

$$Sh_x(x) := 0.332 \cdot Sc^{0.343} \cdot Re(x)^{\frac{1}{2}} \quad \text{Local Mass Transfer Coefficient over a leading edge.}$$

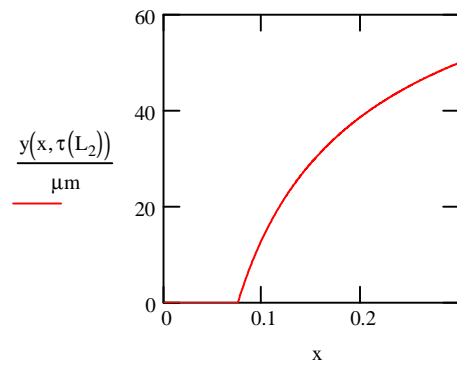
$$K_{gx}(x) := Sh_x(x) \cdot \frac{D_{AB}}{x}$$

$$\tau_x(x) := \frac{\rho_B \cdot L_1}{3 \cdot K_{gx}(x) \cdot C_{Beq}}$$

$$y_0(x, t) := L_1 \cdot \left(1 - \frac{t}{\tau_x(x)} \right)^2$$

$$\mu\text{m} := 10^{-6} \cdot \text{m}$$

$$y(x, t) := \text{if} \left[L_1 \cdot \left(1 - \frac{t}{\tau_x(x)} \right) > 0, L_1 \cdot \left(1 - \frac{t}{\tau_x(x)} \right), 0 \cdot \text{cm} \right]$$



Thickness left on wafer as a function of distance from leading edge.

$$\tau_x(L_2) = 300.542 \text{ s}$$

Time to dissolve at lowest local mass transfer rate