Ammonia

Not Regulated under Clean Air Act

[OSHA](https://www.osha.gov/) has set an 8-hour exposure limit of 25 ppm (25,000 ppb) and a 15 minute exposure limit of 35 ppm (35,000 ppb) for ammonia in the workplace. The research arm of OSHA has recommended the ammonia level in a work room be no more than 50 ppm (50,000 ppb) per 5 minutes of exposure.

H2S emissions from Refineries – EPA Regulation

162 ppmv is the EPA standard for 24 hrs for a refinery stack or flare.